# AUTOMOTINE REFINISHING PRODUCT LINE

## Reading Technologies, Inc.



English

#### Why RTi?

Reading Technologies, Inc. has been at the forefront of advanced air system technology since 1986. Our innovations include compressor room desiccant and refrigerated dryers, mainline separators/coalescers, point-of-use dryers, and filter/regulator/lubricator units. Below is an explanation of how RTi uses its Inverse-Flow Technology to give you the best clean, dry air for your painting needs.

## **INVERSE-FLOW TECHNOLOGY**

#### **Centrifugal Spinning**

Water, dirt, and oil contaminants are spun in a downward circular motion through the air. The spinning action forces heavy particles outward, towards the drain.

#### Final Filter Media

Our elements are composed of interwoven cotton, polyester and stainless steel. The filter captures excess sub-micron water droplets. Cotton holds the water particles and allows them to re-enter the air stream as harmless vapor. Filtration to 1.0 micron.

#### **Stainless Steel Element**

Pre-cleaned air enters a filter media composed of finely interwoven stainless steel mesh wires. The striated surface efficiently holds aerosols and liquid droplets, which then fall into the drain area. Filtration to 3.0 micron.

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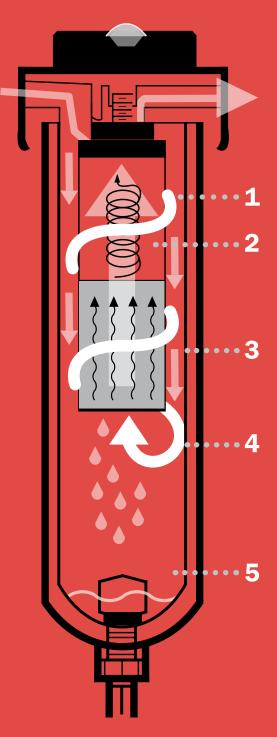
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#### Inverse-Flow

RTi's Inverse-Flow process creates a condition where the air, spinning in a downward circular motion, changes direction 180° and begins to flow vertically upward. The contaminants are not capable of reversing direction and must separate from the air flow. This process prevents re-entrainment of contamination, which can occur in other filter systems.

#### **Bowl and Drain Options**

Bowls---metal or polycarbonate with metal guards. Drains---automatic float, manual, or electronic options.



The RTi brand prides itself on providing clean, dry air. Do you have specific requests? We build around your custom need.

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**Booth Products** 

#### Perfect Air Systems

These are the best systems to spray waterborne & solventborne paints flawlessly, every time.

#### Features

- Consistent -40° F (-40° C) dew point to the gun
- For HVLP and conventional spray guns
- No upstream dryer required
- Self regenerating desiccant dryer requires less routine maintenance
- Change desiccant every 3-5 years
- · Faster cure times increased production

- Quiet operation
- Easy wall mount design
- Non-corrosive aluminum towers
- Eliminates dieback, cloudiness in clear finish, and much more with 3% or less compressed air humidity (CAH) achieved



**PERF-25** One painter desiccant dryer.

**Replacement Elements:** 1st stage: 3P-060 2nd stage: 3C-060 3rd stage: 3C-060

#### Available Kits:

PERF-25-MK (includes elements only) PERF-25-RK (includes elements, desiccant and fittings)

Literature Sheet: A046, A047



**PERF-50** Two painter desiccant dryer.

Replacement Elements: 1st stage: 3P-090 2nd stage: 3C-090 3rd stage: 3C-060

#### Available Kits:

PERF-50-MK (includes elements only) PERF-50-RK (includes elements, desiccant and fittings)

Literature Sheet: A046, A048



**PERF-25DDEMO** This demo package includes the hand truck, mounting hardware for dryer and interconnecting fittings to attach the after filter to the dryer.

*Note: The Perfect Air 25 System is sold separately*. Some light assembly is required. Stock of demo without the blue piping may still be shipped.

## **Booth Products**

#### **Eliminator II Series**

The Eliminator II Series desiccant dryers are ideally used in prep stations/paint booths.

#### Features

- Removes water, dirt, oil, oil vapor, and water vapor
- Provides dry, oil-free air to -40° F (-40° C) dew point
- 4000 series and higher feature 3 in 1: Activated carbon pre-filter for superior oil vapor removal (in addition to water and dirt removal) and built-in 1 micron self contained desiccant cartridge with built in final filter
- Tool-less spin on/spin off elements
- Inverse-Flow Technology
- Low pressure drop design
- Mounting bracket: PB-004



**EH2500** Single-stage, stand alone desiccant dryer with brackets, sight glass, and indicator.

**Replacement Element:** DE401

Literature Sheet: A121



#### E4000/E4000-3R

*E4000:* .25in (6mm) regulator/ gauge assembly and differential pressure indicator

*E4000-3R:* .375in (10mm) regulator/gauge assembly and differential pressure indicator

**Replacement Elements:** 1st stage: 4P-060 2nd stage: DE401

Literature Sheet: A002, A003



#### EH4000/EH4000-3R

**EH4000:** .25in (6mm) regulator/ gauge assembly

*EH4000-3R:* .375in (10mm) regulator/gauge assembly

**Replacement Elements:** 1st stage: 4P-060 2nd stage: DE401

Literature Sheet: A002, A004, A005



**EH7000-3R** Largest 0.01 micron coalescer on the market, featuring heavy duty design for high contaminate systems.

**Replacement Elements:** 1st stage: 4P-060 2nd stage: 3C-090 3rd stage: DE401

## **Booth Products**

#### **Booth Products**



**MD4** 1.0 micron filter with 4 layer filtration, .5in (13mm) inlet, ball valve, and manual drain. Provides oil and humidity free air, has .25in (6mm) regulator with gauge. Includes mounting bracket. Perfect for DIY or small volume shops.



**STEALTH 1500B** .5in (13mm) inlet, .5in (13mm) regulator, multiport manifold, heavy duty gauge, and couplers. Includes mounting brackets.

Replacement Element: 3C-060

Literature Sheet: A092



**STEALTH 6060B** .5in (13mm) inlet dual-stage filter system with .375in (10mm) final regulator and first stage auto drain. It uses activated carbon to remove water, dirt, oil, oil vapor and includes two BK-1 mounting brackets.

#### **Replacement Elements:**

1st stage: 6960-1 2nd stage: 3C-060

Literature Sheet: A019, A024



High Flow Couplers and Plugs High Flow Couplers: HFFC-1, HFMC-1

High Flow Plugs: HFFP-1, HFMP-1

Literature Sheet: A115



**PH35C/PH50C** High flow 35ft (10m) and 50ft (15m) conductive spraying hose that's anti-static, lightweight, and flexible (comes with High Flow Coupler and Plugs).

Literature Sheet: A079



**MR-1** Mini paint gun regulator with up to 30 scfm (850 l/mn), 0-60 PSIG (0-4.08 Bar) operating range for precision adjustment, and features a .25in (6mm) inlet/outlet and chrome glass lens gauge.

Literature Sheet: A029

Replacement Element: MD4-1

## **Mainline Products**

#### Twin Tower Desiccant Systems



**PERF-75HD** Mainline desiccant drying system that handles flow up to 30 HP compressors, delivers -40° F (-40° C) dew point air throughout shop, and comes complete with 0.01 micron pre and after filter.

**Available kits:** PERF-75HD-MK (replacement elements and mufflers)

Literature Sheet: A082



**PERF-180HD** Mainline desiccant drying system that handles flow up to 50 HP compressors, delivers -40° F (-40° C) dew point air throughout shop, and comes complete with 0.01 micron pre and final filter.

**Available kits:** PERF-180HD-MK (replacement elements and mufflers)

Literature Sheet: A108

#### Mainline Accessories



#### **HD Regulators**

- Metal, corrosion-resistant anodized
  aluminum body
- Tee handle knob
- Chemically resistant Buna N diaphragm
- .5in (13mm) (R500HD-G), .75in (19mm) (R750HD-G), 1in (25mm) (R1000HD-G), 1.25in (32mm) (R1250HD-G) NPT ports
- Gauge included with units



**ED-2-4** Electronic timer drain with indicator lights. Automatically drains water from tank and features a solid brass ball valve with stainless strainer to protect the valve. Manual override comes standard, fits .25in (6mm) or .5in (13mm) NPT.

Literature Sheet: A036



**TD5** Tank/drip leg automatic drain eliminates the daily manual draining and features a .5in (13mm) NPT inlet on top with a filter screen to protect the drain.

## **Mainline Products**

#### Refrigerated Dryers



Part Number	<b>Airflow</b> (scfm / l/mn )	Pressure Drop (psi / Bar )	<b>Power Supp</b> 115/1/60	<b>ily (V/Ph/Hz)</b> 230/1/60	Nominal Absorption Power (kW)	<b>NPT</b> (in. / mm )
RD 0025	25 (708)	0.7 (.07)	Х		0.30	0.5 (13)
RD 0035	35 (991)	1.1 (.07)	Х		0.36	0.5 (13)
RD 0050	50 (1416)	0.4 (.07)	Х		0.42	1.0 (25)
RD 0075	75 (2124)	0.8 (.07)	Х		0.68	1.0 (25)
RD 0100	100 (2832)	1.4 (.07)	Х	Х	0.74	1.0 (25)

#### Refrigerated Dryer Applications

Entire shop/factory application for the elimination of water in compressed air. Must be used in applications where temperatures are above freezing.

\*\*Larger sizes available. Call factory for more information.

#### **Refrigerated Dryer Overview**

RTi introduces a new line of refrigerated dryers that utilize a new Pulse Technology that offers advantages in terms of energy saving, reliability, and operating costs. This new design matches energy consumption to the work load to achieve energy savings while in operation. Two temperature sensors are placed in the refrigeration and compressed air circuits. The microprocessor then controls the dryer operation, granting the most effective method of compressed air drying. Below are just some of the other advantages of the refrigerated dryers offered:

*Enhanced Energy Savings*: Advanced drying capacity controlled by pulses or by thermal storage effect. Enhanced energy savings are up to 80% (compared to units using hot gas by-pass dryers).

*Easy Installation/Reliable Operation*: Dryers are extremely lightweight and compact, saving valuable floor space. The simple refrigeration circuit and careful selection of the materials/components assure a long, trouble-free service life.

Strong Design: Dryers are a heavy duty structure with panels that are protected by an epoxy polyester powder coating.

## **Mainline Products**

#### **Eliminex/Eliminex Combo Series**

#### **Eliminex Features**

- Inverse-Flow design filters to 3.0 micron
- · Innovative clamp ring design No tools needed
- Automatic drains



**EX104-B/EX204-B** 60 scfm (1699 l/mn), .5in (13mm) NPT

Replacement Element: 1P-060

Combo Unit: 1st stage: 1P-060 2nd stage: 3C-060

Literature Sheet: A009



**EX106/EX206** 90 scfm (2549 l/mn), .75in (19mm) NPT

Replacement Element: 1P-090

Combo Unit: 1st stage: 1P-090 2nd stage: 3C-090

Literature Sheet: A009

#### **Eliminex Combo Features**

- Stops water, dirt, and oil
- Grade 2 coalescer filters to 0.01 micron in combo units
- Differential Pressure Indicator also available



**EX108/EX208** 150 scfm (4248 l/mn), 1in (25mm) NPT

Replacement Element: 1P-150

**Combo Unit:** 1st stage: 1P-150 2nd stage: 3C-150

Literature Sheet: A009

Larger pipe sizes are available. Consult factory for more information.

#### **Coalescers**

#### Features

- 0.01 micron at 99.99998% oil removal efficiency
- Equipped with automatic drain
- Tool-less spin on/spin off elements

60 scfm (1699 l/mn), .5in (13mm) NPT

Replacement Element: 3C-060

Literature Sheet: A013



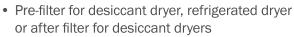
C104-B



**C106** 90 scfm (2549 l/mn), .75in (19mm) NPT

Replacement Element: 3C-090

Literature Sheet: A013



• Differential Pressure Indicator also available



**C108** 150 scfm (4248 l/mn), 1in (25mm) NPT

Replacement Element: 3C-150

Literature Sheet: A013

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**BRAD** Systems

#### **Breathing Air Systems**

#### **Features**

- Monitors Grade "D" breathable air
- Deep bed activated carbon pre-filter for hydrocarbon removal to 0.003 ppm
- 0.01 micron final filter designed for fine particulate and oil removal at 99.9998% efficiency
- Dual .5in (13mm) outlets with .25in (6mm) high flow quick disconnects
- Rated for up to 60 scfm (1699 l/mn)
- · Heavy duty, high flow regulator assembled with **FDA** lubricant



BRAD-BD1 1-2 person pre-filter combo, CO monitor, .5in (13mm) HD regulator with 0-160 PSI (0-10.89 Bar) gauge, MR-1 mini regulator.



BRAD-BD2 2-6 person pre-filter combo, CO monitor, .5in (13mm) HD regulator with 0-160 PSI (0-10.89 Bar) gauge.

Available Kits: BRAD-01C-MK Available Kits: BRAD-02C-MK

Literature Sheet: A087

- 0-60 PSIG (0-4.08 Bar) mini-reg. controls air pressure to monitor
- · Low air sample rate through monitor
- 110 Volt AC electrical
- Assembly is supplied mounted on .75in (19mm) board
- Radio frequency cancellation feature if the monitor senses an RF signal, it will not alarm unless the signal lasts for 10 seconds or longer



**BRAD-PERF** Breathing air unit for Perfect Air systems. Available for PERF-25 and PERF-50 units.

Literature Sheet: A062



BRAD-4000C Complete system package with desiccant, pre-filter combo, desiccant tower, CO monitor, operator kit (BRAD-OK-M1C-35).

Literature Sheet: A119

Literature Sheet: A086





**BRAD-9484** 3-stage filter with .5in (13mm) heavy duty regulator, multiport manifold, two HFMC-1 couplers, and two BK-1 mounting brackets



BRAD-CM3 CO Monitor with MR-1/Tube Assembly.

Literature Sheet: A063



MA500-5 Multiple outlet manifold.

Literature Sheet: A103



BRAD-HD1 Humidifier.

Literature Sheet: A063

## **BRAD Systems**

#### Breathing Air Systems Kits



**BRAD-M1C** Kit includes: • Full Face Mask

The safest NIOSH approved air supply respirator mask design. Light weight with wide field of vision and over the shoulder air breathing tube. Meets OSHA standards [29CFR 1910.134(d)(1)].

#### BRAD-OK-M1C-35

Operator kit includes:

- Full face mask
- 35ft (10m) non-gassing hose assembly
- · Flow control valve and belt assembly



BRAD-M2C

Kit includes: • Full Flip up Face Mask

Convenient NIOSH approved air supply respirator mask. Meets OSHA standards [29CFR 1910.134(d)(1)].

#### BRAD-OK-M2C-35

Operator kit includes:

- Flip-up mask
- 35ft (10m) non-gassing hose assembly
- Flow control valve and belt assembly

#### BRAD-OK-M1C-50

Operator kit includes:

- Full face mask
- 50ft (15m) non-gassing hose assembly
- Flow control valve and belt assembly

#### BRAD-OK-M2C-50

Operator kit includes:

- Flip-up mask
- 50ft (15m) non-gassing hose assembly
- Flow control valve and belt assembly



**BRAD-FCV** Flow control valve and belt assembly.



**HVHA-B35C** 35ft (10m) non-gassing hose assembly.



**HVHA-B50C** 50ft (15m) non-gassing hose assembly.

## **Tool Savers**

#### **STEALTH Units**



**STEALTH 6950B** .5in (13mm) inlet. Water and dirt filter system. Filters to 1 micron, comes with .25in (6mm) regulator and gauge. Also available with .375in (10mm) regulator (STEALTH 3050B). Includes BK-1 mounting bracket.

Replacement Element: 6950-1

Literature Sheet: A021, A024



**STEALTH 6960B** .5in (13mm) inlet. Water, dirt, and oil filter system with .25in (6mm) regulator and gauge. Also available with .375in (10mm) regulator (STEALTH 3060B). Includes BK-1 mounting bracket.

Replacement Element: 6960-1

Literature Sheet: A024, A068



**Vordex V104-BR** .5in (13mm) inlet. Water, dirt, and oil filter system. Filters to 1 micron with a .25in (6mm) regulator, gauge, and automatic drain. Includes BK-1 mounting bracket.

Replacement Element: 3P-060

Literature Sheet: A026



#### STEALTH 7000B/7800B .5in

(13mm) inlet. Dirt and oil filter system. Filters to 0.01 micron and comes with .25in (6mm) regulator and gauge. Includes BK-1 mounting bracket. STEALTH 7800B does not include regulator and gauge.

Replacement Element: 3C-060

Literature Sheet: A023, A024



**STEALTH 1000B** .5in (13mm) inlet, .5in (13mm) regulator, 0.01 micron filter system with gauge, perfect for RTi's Modular Blue Pipe. Includes BK-1 mounting bracket.

Replacement Element: 3C-060

Literature Sheet: A123



**STEALTH 1500B** .5in (13mm) inlet, .5in (13mm) regulator, multiport manifold, heavy duty gauge, and couplers. Includes mounting brackets.

Replacement Element: 3C-060

## **Tool Savers**

#### **F/FR Series Filters**

#### Features

- .25in (6mm) or .5in (13mm)
- Adjustable 0-150 PSI (0-10.21 Bar) regulator
- Low pressure drop
- · Can be wall mounted or panel nut mounted
- Semi-automatic drain with manual override
- Filters to 5 micron
- Maximum pressure is 230 PSI (15.65 Bar)
- Temperature range from 40° F (4° C) to 120° F (49° C)
- 30 scfm and 80 scfm rating (850 & 2265 I/mn)
- F Replacement Elements: F250-E, F500-E
- FR Replacement Elements: FR250-E, FR500-E

Literature Sheet: A030





FR250-G/FR500-G

F250/F500

#### Filter Comparison



1P-060 Eliminex



3P-060 Stealth



4P-060 Eliminator



3C-060 Coalescer



DE401 Eliminator

## Rebuild/Upgrade Kits

#### Rebuild/Upgrade Kits





**RTi-D500-RK** Rebuild kit for competitor system.

Literature Sheet: A074

**RTi-D500-UG2** Upgrade kit for competitor system.

Literature Sheet: A074



**RTi-T10-RK** Rebuild kit for competitor system.

Literature Sheet: A074



**RT-676-RK** Rebuild kit for competitor system.

Literature Sheet: A074



**PERF-25-MK** Maintenance kit includes PERF-25 elements only.

Literature Sheet: A067



**PERF-25-RK** Repair kit for PERF-25. Needed every 3-5 years to re-pack desiccant.

Literature Sheet: A067



**PERF-50-MK** Maintenance kit includes PERF-50 elements only.

Literature Sheet: A067



**PERF-50-RK** Repair kit for PERF-50. Needed every 3-5 years to re-pack desiccant.

Literature Sheet: A067



**RTi-SAF-0, -1, -2** Change out elements for competitor units.

Literature Sheet: A122



**D-05** 5lbs. (2.27 Kg) loose activated alumina desiccant (Also available in 50lbs (22.7 Kg): D-50).

Literature Sheet: A074



**MRAS-2XR** Multi-regulator air station (w/o quick disconnects: MRAS-2XRL).

Literature Sheet: A069



**E4000-RKC** Conductive repair kit for E4000.

## Accessories

#### **Available Accessories**



**N32-W1-DPi** Differential pressure indicator.



**RG30** .375in (10mm) regulator and gauge assembly.



**RG25** .25in (6mm) regulator and gauge assembly.



**EH-Stand** Demo stand for EH4000 models (stand only).



N32-95-979 Automatic float drain.



RTi-SY9540 PERF solenoid valve.



LTC-017 Shuttle valve.



**RTi-SG-651** .5in (13mm) sight glass with humidicator paper.



**BV050** .5in (13mm) chrome ball valve.



**BV-051** .5in (13mm) heavy duty brass ball valve.



**PG-160** .125in (3mm) 0-160 PSIG (0-10.89 Bar) gauge.



**PG-160-1.5CB** 0-160 PSIG (0-10.89 Bar) gauge (for FR250-G/FR500-G ).



**PB-C** High flow pencil blower.



MA500-5 Multiple outlet manifold.



**PH4C** Whip Hose (Transition Hose).



RTI-QAT Air quality test kit.



FMR-1 Display Board Includes FR250-G, FR500-G, MR-1.



**DB-1 Display Board** Includes EH4000-3R, STEALTH 6950B, MR-1.



**DB-2 Display Board** Includes EH4000-3R, STEALTH 6950B/6960B, MR-1.



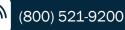


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